



Model 4M

Ratchet Leverage Arbor Press Instruction and Parts list

MODEL 4M

| <u>Item</u> | <u>Part Name</u> | <u>Part No.</u> | <u>Qty</u> |
|-------------|----------------------|-----------------|------------|
| 1 | Frame | 295 | 1 |
| 2 | Ram Cap | 296 | 1 |
| 3 | Table | 262 | 1 |
| 4 | Table Plate Assembly | 701227 | 1 |
| 5 | Table Pawl | 265 | 1 |
| 6 | Table Pawl Handle | 266 | 1 |
| 7 | Table Clamp | 267 | 1 |
| 8 | Table Crank | 270 | 1 |
| 9 | Table Pinion | 271 | 1 |
| 10 | Leverweight | 258 | 1 |
| 11 | Ratchet Pawl | 297 | 1 |
| 12 | Ram (2" x 2" x 23") | 253 | 1 |
| 13 | Retaining Ring | 67955 | 1 |
| 14 | Handbrake | 214 | 2 |
| 15 | Handbrake Clamp | 215 | 1 |
| 16 | Mandrel Catcher | 254 | 1 |
| 17 | Table Washer | 279 | 2 |
| 18 | Compound Rest Pin | 280 | 1 |
| 19 | Table Spring | 281 | 2 |
| 20 | Table Stud | 282 | 2 |
| 21 | Handle | 283 | 1 |
| 22 | Ratchet Pawl Pin | 255 | 1 |
| 23 | Table Pawl Shaft | 287 | 1 |
| 24 | Hand Brake Stud | 223 | 1 |
| 25 | Spindle | 256 | 1 |
| 26 | Table Pinion Shaft | 291 | 1 |
| 27 | Handwheel | 257 | 1 |
| 28 | Spring | 579 | 1 |

Please contact factory for current prices.

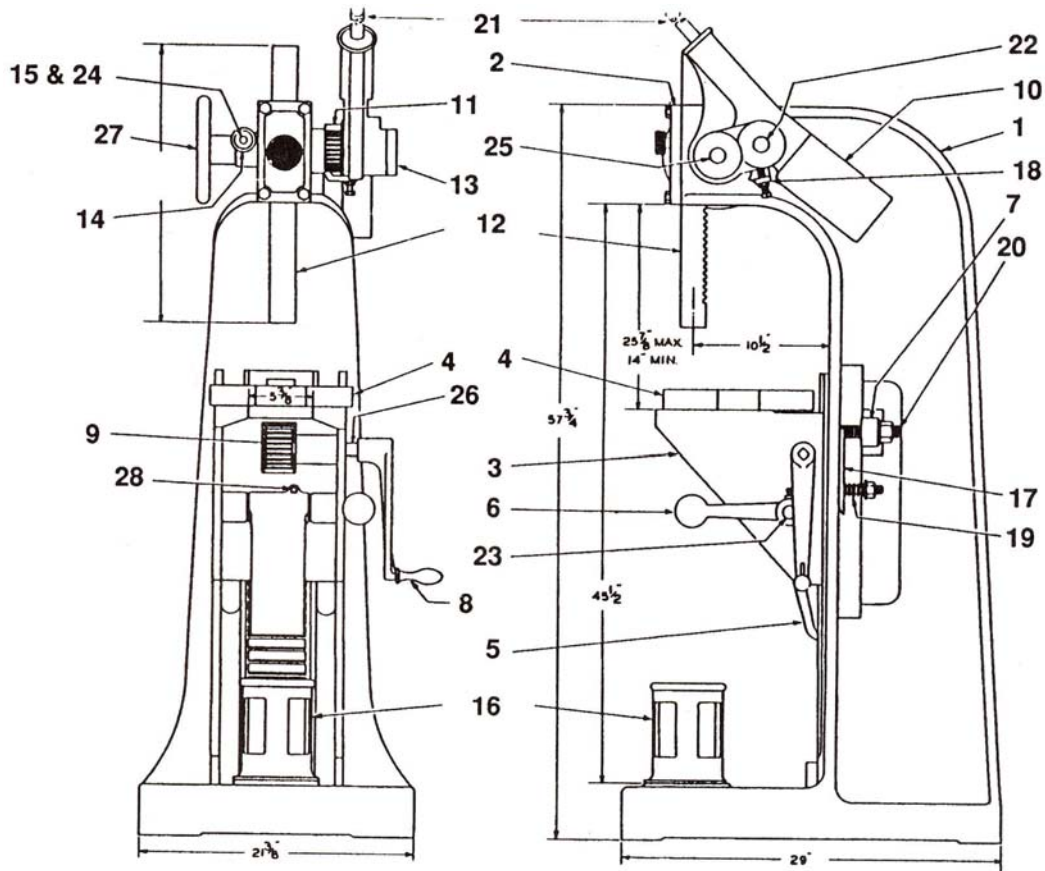
Ordering information: Please order all repair parts by part number and name, also mention model number of press. All parts are shipped F.O.B. Factory in Grand Haven, MI.

Lubrication: Keep all working parts of the press well oiled for easier operation. Also keep a light film of oil over the entire surface of the ram to prevent rust.

DAKE

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Warning Label:
300168

| ⚠ WARNING | | |
|---|--|---|
| | | |
| Establish solid footing to prevent falls. | Keep hand away from point of operation. Read instructions. | Guard workpiece to prevent projectiles from reaching operator. Wear eye protection. |

Warning Label:
79979

| ⚠ WARNING |
|---|
| Equipment must be securely anchored to prevent tipping. |
| |



SAFETY

This is the safety alert symbol. When you see this symbol on your press, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.

Carefully read all safety messages in these instructions and on your press safety signs. Keep safety labels in good condition. Replace missing or damaged safety labels.

This machine is intended to be operated by one person. This person should be conscious of the press ram movement not only for themselves but also for persons in the immediate area of the machine.

Under no circumstances increase the leverage ratio of the press by using a longer handle or by placing a pipe over the handle. Never hammer on top of the ram.